

**Installation & Maintenance Instructions** 

# **Plug Valve**

Installation,
Operation
AND
Maintenance manual



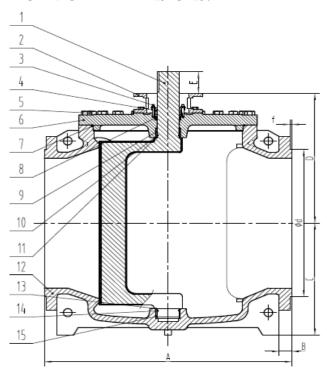
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### **FEATURE**

The MV90-211 plug valve has below advantages:

- ◆ Eccentric seal design;
- ◆ Full vulcanized rubber plug;
- ◆ Rectangular direct flow pass;
- ◆ Light and compact structure;

## **TECHNICAL DIMENSIONS:**



Design Standard: AWWA C517

Pressure rate: PN16

Flanged Drilled: BS EN1092-2 PN16 Working temperature: -20°C~120°C;

Shell Test: 2.4MPa; Seal Test: 1.76MPa; Application: W.O.G.

NO.	Name	Materials	NO.	Name	Material
1	Plug	DI+EPDM	9	<b>Upper Sleeve Bearing</b>	SS316
2	Adaptor	DI	12	Body	DI
3	Gland Fastener	SS304	13	Thrust Washer	PTFE
5	Bolts	SS304	14	Grit Seal	NBR
7/8	V-packing/O ring	NBR	15	Sleeve Bearing	SS316



PN16

MV90-211

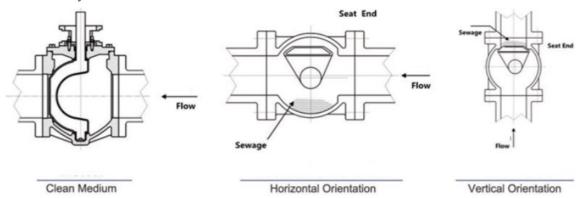
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## **INSTALLATION**

**General Suppliers** 

- 1. Plug valve is suitable for both horizontal flow and vertical flow.
  - a. In horizontal flow pipeline, if the medium is clean water, install plug valve according to the arrow on the body, Seat is at the discharge end; if the medium is sewage water or others medium with solid particles, it prefer to install plug valve with the plug on upside in fully open position.
  - b. In vertical flow pipeline, install plug valve according to the arrow on the body;

#### Installation layout:



#### **MAINTENANCE**

- 1. Once installed, valves are generally ready for long-term use without additional maintenance, but valves and piping should be checked regularly.
- 2. If the system is corroded, check the valve shell for corrosion. If the effective thickness of the shell is corroded away by more than 10%, the valve must be replaced.

## STORAGE, PACKING&TRANSPORTAION

- 1. Valves should be packed in a strong transport case with waterproof facilities to prevent bumping during transport. Both ends of the valve should have a protective cover preventing dust. Check valve should be closed during storage and transportation.
- 2. If not used for a long time, the valve should be stored in a cool and dry place.